

Date: Monday, 11/21/2005 9:58:28 AM  
 User: Linda Lacelle

## Process Sheet

W/O SPLIT &amp;

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : STRUT WELDMENT ASS'Y
Job Number : 24908-1	
Estimate Number : 10678	
P.O. Number :	Part Number : D3443043
This Issue : 11/21/2005 S.O. No. : N/A	Drawing Number : D3443
Prsht Rev. : NC	Project Number : N/A
First Issue : NA Type : LARGE FAB ASSY	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : See comment below	Due Date : 11/28/2005 Qty: 1 2 Um: Each
Checked & Approved By : See comment below	
Comment : EST. REV. A 05.11.17 NEW ISSUE EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D34437	Tubing
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3443-7	TUBING	B24937

C205/11/23 2

2.0	D34433	Clevis
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3443-3	CLEVIS	B24939

E 05.11.23 2

3.0	238805	SS DOWEL PIN 3/4" LONG
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	238-805	SS DOWEL PIN 3/4" LONG	M19080

C205/11/23 2

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1  
 Weld assembly as per dwg D3443

DA 05/11/30 2



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT WELDMENT ASS'Y

Job Number: 24908

Part Number: D3443043

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

QC5/9

WELD INSPECTION



Comment: WELD INSPECTION

EC 05.11.30

2

6.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

1-Mask holes as per dwg D3443

2-Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

N/A used for testing

1

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

N/A EC

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: N/A

EC 05.11.30

1

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SUC 05/12/02

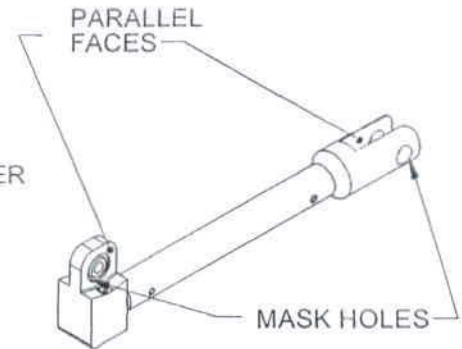
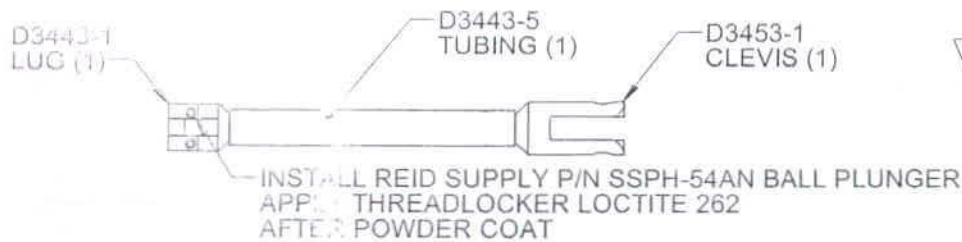
DJP 05/12/01

Job Completion:

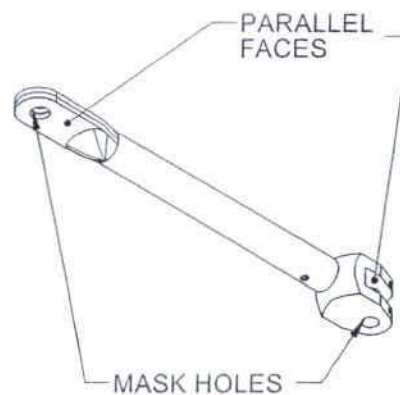
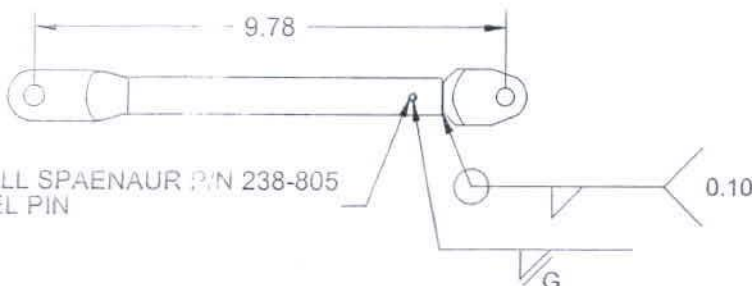
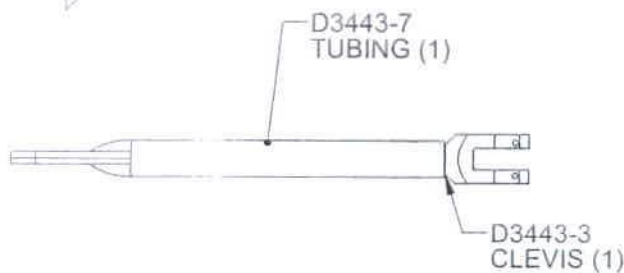
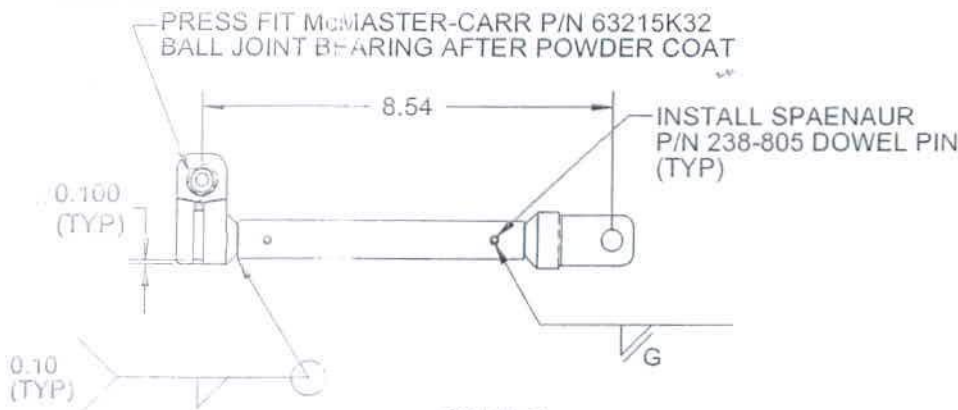




DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3443	REV. A SHEET 1 OF 3
DATE 05.09.02		TITLE STRUT WELDMENT ASSEMBLY	SCALE 1:4
A	05.09.02	NEW ISSUE	



**D3443-041**



**D3443-043**

**NOTES:**

- 1) WELD PER DART QSI 004
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

